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A COMPUTATIONAL STUDY OF METHANOL COMBUSTION CHEMISTRY AT HIGH PRESSURES

Simulation Technologies, Digital Twins and Complex System Simulation

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ABSTRACT

The present study investigates methanol (CH3OH) combustion under CO2 supercritical conditions (s-CO2), a topic of current interest for gas turbine applications in the context of greenhouse gas (GHG) emissions reduction and relevant for marine applications. The study is computational and assesses a reduced-order chemical kinetic mechanism for methanol combustion applications across a wide range of pressure, temperature, and fuel-air equivalence ratios, typical of dual-fuel marine engines and gas turbines.

The reduced-order mechanism ACR55 of Pichler & Nilsson (2018) was evaluated through comparison with experimental data, as well as against the computational results of the detailed mechanism Updated HP-Mech of Wang et al. (2022). The following problems have been considered: (a) premixed laminar flame, (b) ignition of homogeneous mixtures, and (c) combustion at Perfectly Stirred Reactor (PSR) conditions. Standard mixtures considered in the experiments (methanol in air/O2 and O2/Ar as diluent) were used.

The computational results obtained from the two mechanisms were evaluated by comparison with experimental data in the context of the above three standard problems. The computational results have proven a very good performance of the reduced ACR55 mechanism, which is demonstrated by the good comparison against the experimental data and the detailed mechanism Updated HP-Mech, for all three problems investigated.

The effect of CO2 as diluent was studied for the PSR and laminar flame problems, by considering: (a) N2 as diluent, and (b) s-CO2 as diluent, at the same conditions, which include representative gas turbine and marine dual-fuel engine operation. In particular, the following range was considered: pressures of 175 – 250 atm, initial temperatures (mainly) of 1,300 – 1,800 K, equivalence ratios of 0.5 – 2.0. The main findings of the present computations can be summarized as follows.

- (i) Combustion at PSR conditions: the two mechanisms produce comparable results in the entire range of conditions investigated. For all mixtures, the produced CO2 is higher for N2 as diluent. For rich mixtures, a partial decomposition of the added CO2 is observed.
- (ii) Premixed laminar flames: for unburned mixture temperatures of 600 K and 700 K, the laminar flame speed is significantly higher for N2 dilution, for all stoichiometries considered. For unburned mixture temperature of 1,800 K and lean mixtures, the laminar flame speed remains higher for N2 dilution, however the differences are less pronounced; for rich mixtures, the laminar flame speed is substantially higher for N2 dilution.

For the two problems studied, representative cases were characterized by performing rate of production (ROP) analysis, for identifying the principal chemical pathways. Here, the following cases were analyzed: (i) Combustion at PSR conditions: T=1500 K, p=220 bar, ?=0.8 and ?=2.0. (ii) Premixed laminar flame: unburned mixtures with T=700 K and T=1,800 K, ?=0.5, p=200 atm and p=220 atm. The results of ROP analysis identify the chemical paths of important species and explain the observed differences regarding the effects of N2- and s-CO2 dilution.

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same conditions, which include representative gas turbine and marine dual-fuel engine operation. In particular, the following range was considered: pressures of 175 – 250 atm, initial temperatures (mainly) of 1300 – 1800 K, equivalence ratios of 0.4 – 2.0. The main findings of the present computations can be summarized as follows.

- i. Combustion at PSR conditions: The two mechanisms produce comparable results in the entire range of conditions investigated. For all mixtures, the produced CO₂ is higher for N₂ as diluent. For rich mixtures, a partial decomposition of the added CO₂ is observed.
- ii. Premixed laminar flames: For unburned mixture temperatures of 600 K and 700 K, the laminar flame speed is significantly higher for N₂ dilution, for all stoichiometries considered. For unburned mixture temperature of 1800 K and lean mixtures, the laminar flame speed remains higher for N₂ dilution, however the differences are less pronounced; for rich mixtures, the laminar flame speed is substantially higher for N₂ dilution.

For the two problems studied, representative cases were characterized by performing Rate Of Production (ROP) analysis, for identifying the principal chemical pathways. Here, the following cases were analyzed: (i) Combustion at PSR conditions: T=1500 K, P=220 bar, ϕ =0.5. (ii) Premixed laminar flame: unburned mixture with Tun=700 K, ϕ =0.5, P=220 atm. The results of ROP analysis identify the chemical paths of important species and explain the observed differences regarding the effects of N2 and s-CO2 dilution.

INTRODUCTION

The International Maritime Organization (IMO) has outlined a comprehensive roadmap in its 2023 GHG Strategy, targeting net-zero greenhouse gas (GHG) emissions by 2050 (MEPC.377(80) [1]). The strategy includes intermediate targets of reducing CO₂ emissions by 40% until 2030, relative to 2008 levels. IMO intends to also incorporate methane and nitrous oxide (N₂O) in future quantification of GHG emissions from shipping. For quantifying ship performance in the context of GHG emissions, IMO has introduced proper performance indices, namely the Energy Efficiency Design Index (EEDI), the Energy Efficiency Existing Ship Index (EEXI), and the Carbon Intensity Indicator (CII) [1]. EEDI, in effect from January 1, 2013, evaluates and regulates energy efficiency of newbuildings; it specifies the energy efficiency range of new ships based on their size and type, considering average efficiency data from vessels built between 1999 and 2009.

To address emissions from existing ships, IMO introduced EEXI as an amendment to MARPOL Annex VI, effective January 1, 2023. EEXI commonly expresses CO2 emissions per tonne of vessel Deadweight over one nautical mile, which should not exceed a required threshold. Finally, CII, also mandatory as of January 1, 2023, evaluates operational carbon intensity based on GHG emissions per tonne of vessel Deadweight over one nautical mile. The outcome of the CII calculation corresponds to a rating level (A, B, C, D, or E), which becomes progressively stricter over time, potentially requiring improvement (retrofit) actions. Together, these measures represent critical steps in the IMO's strategy to reduce the environmental impact of shipping.

In addition to CO2, the IMO has focused on reducing nitrogen oxides (NOx) and sulfur oxides (SO_x) emissions from marine operations. To address these pollutants, the IMO established Nitrogen Oxide Emission Control Areas (NECAs) and Sulfur Oxide Emission Control Areas (SECAs), where stricter regulations are enforced. As of January 1, 2015, four SECAs have been designated: the Baltic Sea, North Sea, North America, and the Caribbean Sea (MEPC.176(58) [2]). Regulation 14 of Annex VI of the 1997 MARPOL Protocol specifies sulfur emission factors and imposes limits on sulfur content in fuel, both globally and within SECAs [2]. Since January 2020, the global sulfur content limit in fuel has been reduced from 3.5% to 0.5% by mass. Within SECAs, stricter requirements have reduced the limit to 0.1% by mass (MEPC.320 (74) [3]).

For NO_x emissions, IMO implemented the Tier (I, II and III) standards, which regulate NO_x emissions based on the ship's construction date and engine speed [2, 4]. Tier III standards apply to engines on ships built after January 1, 2016, operating in NECAs, with a NO_x limit of 3.4 g/kWh for low-speed engines (n < 130 rpm), which is approximately 80% lower than Tier I standards.

Methanol (CH₃OH) has emerged as a viable solution for meeting the strict emission regulations in the maritime and energy sectors. One current implementation of methanol is its use as a fuel in turbines. where offers significant gas it environmental benefits [5-6]. A key aspect of methanol's sustainability lies in the implementation of a production process that utilizes renewable energy and CO2 recycling to generate a cleaner fuel alternative. The production of green methanol begins with renewable electricity from sources like wind turbines [7] and solar panels, which are used for water electrolysis. Part of the exhaust gases from gas turbines is captured and utilized for methanol synthesis through the reaction of CO₂ with H₂. The remaining CO₂, along with O₂ and methanol, is introduced into the gas turbine combustion chamber under supercritical CO₂ conditions [8-9]. This can lower the combustion temperature, resulting in reduced NO_x and CO₂ emissions. Additionally, the overall CO₂ emissions are nearly eliminated, making methanol sustainable and environmentally friendly option for the energy transition. Similarly, methanol could be used as a green alternative for marine engines [10-11]. In this case, a carbon capture process would need to be implemented for the CO2 produced by combustion, a process which requires cooling the CO₂ before capture, typically to 40-60°C.

In the above context, the present work aims to verify the new combustion concepts and characterize combustion through extensive chemical kinetics calculations. Chemical kinetic mechanisms are commonly validated against experimental data to ensure that they can reproduce the key features of combustion. In this context, two chemical kinetic mechanisms have been used to simulate the combustion of methanol. In particular, the reduced-order mechanism ACR55 by Pichler & Nilsson (2018) [12] is used as the main research tool, after a comprehensive evaluation against the results obtained using the detailed mechanism Updated HP-Mech by Wang et al. (2022) [13], as well as against literature experimental data.

The following problems have been considered: (a) laminar premixed flame, (b) ignition homogeneous mixtures, and (c) combustion under Perfectly Stirred Reactor (PSR) conditions. The results demonstrate the very good performance of the reduced ACR55 mechanism, as evidenced by its very good agreement with both experimental the detailed Updated HP-Mech and mechanism for the problems investigated. Due to its good performance, the ACR55 mechanism is subsequently used to study methanol combustion under supercritical conditions. The present study is completed by analyzing representative cases by means of Rate of Production (ROP) analysis, yielding the principal chemical pathways of methanol combustion at supercritical CO₂ conditions.

METHODOLOGY OUTLINE

The ACR55 reduced-order mechanism of Pichler & Nilsson (2018) [12], which has been shown to perform well for internal combustion engine applications, is used as the main tool in the present study. The mechanism is validated against: (i) the Updated HP-Mech detailed mechanism by Wang et al. (2022) [13], which builds on a previous version adapted for high pressures, and (ii) literature experimental data. Three reference problems have been considered:

- (a) Premixed laminar flame, using the experimental data of Zhang et al. (2008) [14] and Beeckman et al. (2014) [15] for validation. The data refer to pressures in the range P=1–10 bar, unburned mixture temperatures T_{un} =298–423 K, and equivalence ratios ϕ =0.7–1.5.
- (b) Ignition of homogeneous mixtures, using the shock tube experimental results of Burke et al. (2016) [16], for conditions P=1.96-51 atm, T=950-1475 K, and ϕ =0.5, 1.0, 2.0.
- (c) Combustion under Perfectly Stirred Reactor (PSR) conditions. Here, species temperature profiles of Jet Stirred Reactors (JSRs) were used from the experiments of Wang et al. (2022) (P=10 atm, 100 atm, T = 550–950 K, and ϕ = 0.1, 1.0, 9.0) and Burke et al. (2016) (P=10 atm, 20 atm, T=550–950 K, and ϕ = 0.2, 0.5, 1.0, 2.0).

For all three problems, the present simulations employed the mixtures of the experiments (methanol in air/ O_2 and O_2 /Ar as a diluent). The present computational results have demonstrated that the *ACR55* reduced mechanism results, in all cases, in low levels of the relative error, with reference to both the experiments and the detailed *Updated HP-Mech* mechanism. Thus, the *ACR55* mechanism was subsequently used to study methanol combustion under supercritical conditions.

The focus of the present study concerns the effect of CO₂ as a diluent under supercritical conditions. Two reference problems are considered: (a) premixed laminar flame, and (b) combustion under Perfectly Stirred Reactor (PSR) conditions. For both problems, dilution is attained in terms of: (i) N₂, and (ii) supercritical CO₂ (s-CO₂); the same conditions are considered for the two dilutants. These conditions include representative gas turbine and marine dual-fuel engine operating conditions, specifically, pressures of 175-250 atm, initial temperatures in the range 1300-1800 K, and equivalence ratios of 0.4-2.0. It is noted that, to our knowledge, no experimental data for methanol ignition and combustion under supercritical conditions with the addition of CO₂ as a diluent have been reported in the open literature.

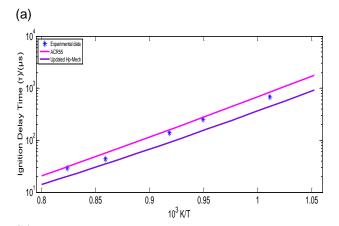
For the two prototype problems studied, representative cases are analyzed using Rate of Production (ROP) analysis, to identify the principal chemical pathways. In particular, the following cases are considered: (i) combustion under PSR conditions at T=1500 K, P=220 bar, with equivalence ratio φ=0.5; (ii) premixed laminar flame, with unburned mixture temperature T_{un}=700 K, with φ =0.5, at pressure of P=220 atm. The ROP analysis of the present study identifies the chemical pathways of key species and explains the observed differences between N₂ and s-CO₂ dilution effects.

MECHANISM ASSESSMENT

The large set of validation experimental data of CH₃OH combustion outlined in the previous Section encompass ignition delay times concentration profiles in Jet Stirred Reactors (JSRs), and values of laminar flame speed (LFS). Table 1 presents the number of species and elementary reactions included in the mechanisms used in the present study (ACR55 and Updated HP-Mech). Simulations have been performed using the ANSYS CHEMKIN-PRO software [17]. For the problem of ignition of homogeneous mixture, identification of the ignition delay time in simulations is commonly based on either the maximum of the hydroxyl radical (OH) concentration or the temperature inflection point criterion. A careful processing of our results has shown that the second criterion is more appropriate for the present problem and conditions; thus, all ignition delay times reported computed subsequently correspond to a zero second derivative of the temperature in time. Representative computational results for ignition delay times are presented in Figure 1 (φ = 0.5 and 1.0 for pressure of 50 atm).

Table 1. Number of species and elementary reactions included in the two mechanisms used in the present study.

Mechanism	Number of species	Number of reactions
ACR 55	18	55 (irreversible)
Updated Hp- Mech	131	899 (reversible)



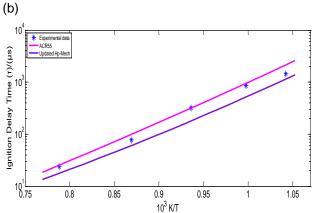
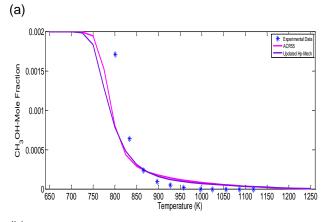


Figure 1. Ignition delay time profiles versus initial temperature for: (a) ϕ =0.5 and P=50 atm, with mixture composition per volume of 6.544% CH₃OH, 19.634% O₂, and 73.822% N₂. Experimental data from [16]. (b) ϕ =1.0 and P=50 atm, with mixture composition per volume: 12.28% CH₃OH, 18.43 % O₂, and 69.29 % N₂. Experimental data from [16].

Representative computed speciation profiles are shown in Figure 2 (P=20 atm and ϕ =0.5) and Figure 3 (P=100 atm, for ϕ =1.0). Finally, computed laminar flame speeds of methanol-air mixtures at P=5 bar and unburned mixture temperature T_{un} =373 K are shown in Figure 4.



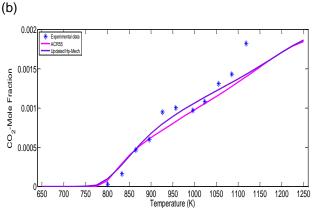


Figure 2. Mole fraction temperature profiles of: (a) CH₃OH. (b) CO₂. Here, combustion at PSR condtions is considered, at P=20 atm and ϕ =0.5. Mixture composition per volume: 0.2% CH₃OH, 0.6% O₂, and 99.2% N₂. Experimental data from [16].

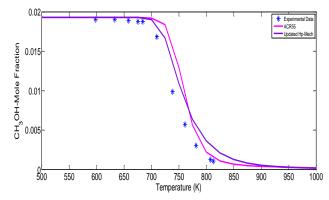


Figure 3. Mole fraction temperature profiles of CH₃OH. Here, combustion at PSR conditions is considered, at P=100 atm and ϕ =1. Mixture composition per volume: 1.93% CH₃OH, 2.9% O₂, and 95.17 %. Experimental data from [13].

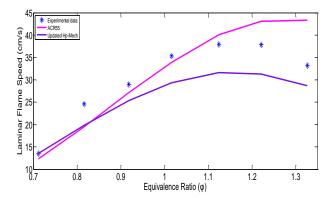


Figure 4. Laminar flame speed versus equivalence ratio, for CH₃OH-air mixtures at P=5 bar and T_{un}=373 K. Experimental data from [14].

Careful inspection of the results presented in Figures 1-4 indicates that the ACR55 mechanism accurately predicts ignition delay times for all stoichiometries operational conditions and considered. Additionally, the results of the ACR55 mechanism are in very good agreement with the experimental data for the JSR experiments, and are consistent with the corresponding computational results of the Updated HP-Mech mechanism. Finally, for the pressure of P=5 bar considered (Figure 4), the ACR55 mechanism accurately reproduces laminar flame speeds for lean mixtures (ϕ =0.7-1.0), and starts deviating for experimental results for rich mixtures (ϕ =1.0-1.4).

To quantify the deviation of computational results of the ACR55 from the experimental data, an average relative error has been calculated for each dataset. Table 2 presents the values of the computed average relative error for the ACR55 mechanism, as well as for the Updated HP-Mech mechanism. These values verify the validity of the ACR55 mechanism for methanol combustion. It is noted that, in a number of cases, the ACR55 mechanism outperforms the Updated HP-Mech mechanism, which is remarkable considering that the ACR55 mechanism includes only 18 species and 55 irreversible reactions. In conclusion, for all three reference problems, the ACR55 mechanism consistently reproduces the experimental data across the entire range of parameters considered. Thus, the ACR55 mechanism is adopted for further investigation of CH₃OH combustion in an s-CO₂ environment.

Table 2. Average Relative Error of the *Updated HP-Mech* and *ACR55* mechanisms for the three prototype problems of the present study: (i) Ignition of homogeneous mixture, (ii) Combustion in PSR conditions, and (iii) Premixed laminar flame.

#	Data Set	Average Relative Error (%)	Average Relative Error (%)		
		Updated HP-Mech.	ACR55		
	Experimenta	al data from	[16]		
1	IDT, P=50 atm, φ=0.5	10.2	2.1		
2	IDT, P=50 atm, φ=1.0	2.9	6.4		
3	PSR, P=20 atm, φ=0.5, CH ₃ OH	28.6	32.3		
4	PSR, P=20 atm, φ=0.5, CO ₂	8.5	11.3		
	Experimental data from [13]				
5	PSR, P=100 atm, φ=1.0, CH ₃ OH	27.7	21		
Experimental data from [14]					
6	LFS, P=5.0 bar, T _{un} = 373 K	9	33.2		

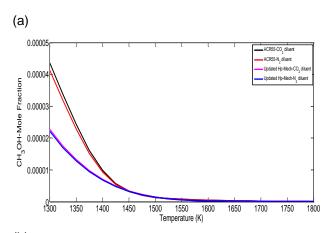
SUPERCRITICAL COMBUSTION: PSR AND LAMINAR FLAME

Very high pressure combustion is an emerging technique for enhancing thermodynamic efficiency and reducing pollutant emissions. To this end, a new innovative concept regarding combustion in engineering applications, such as gas turbines and marine engines, consist in the adaptation of the supercritical fluids (SCFs). Supercritical fluids exhibit properties that differ significantly from those at subcritical states. The critical point of CO₂ corresponds to a pressure of 73.8 bar and a temperature of 304 K (31.1 °C) (Budisa and Schulze-Makuch (2014) [18]). Supercritical carbon dioxide (s-CO₂) is a nonpolar medium with a high quadrupole moment. Close to the critical pressure, slight changes in thermal parameters can significantly impact the local density.

In this context, and considering the existing implementation of methanol use under s- CO_2 conditions for gas turbines, calculations were conducted for methanol combustion at PSR conditions and premixed laminar flame for two cases: (a) conventional combustion with N_2 as diluent, and (b) the innovative concept with s- CO_2

diluent. under identical conditions temperature, pressure and stoichiometry; these conditions are representative of gas turbine and marine dual-fuel engine operation. In particular, the following range of conditions has been considered: pressures of 175-250 atm, initial temperatures of 1300-1800 K, and values of equivalence ratio from 0.4 to 2.0. In this Section, the ACR55 mechanism is utilized to quantify the effect of s-CO₂ conditions on the combustion of CH₃OH-O₂ mixtures. It is noted that, based on a thorough literature review, no pertinent experimental data to methanol combustion at the above (supercritical s-CO₂) conditions are available. Thus, considering also the mechanism assessment study reported in the previous Section, the present results with the reduced ACR55 mechanism are referenced to Updated HP-Mech those of the mechanism.

For PSR combustion, representative computational results (profiles of CH₃OH and CO₂ versus temperature) are shown in Figure 5 (P=175 bar and ϕ =0.5) and Figure 6 (P=220 bar and ϕ =1.5), considering the presence of either N₂ or s-CO₂.



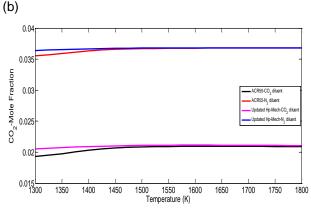
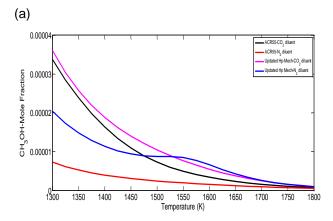


Figure 5. Mole fraction temperature profiles of: (a) CH₃OH. (b) CO₂. Here, combustion at PSR conditions is considered, at P=175 bar and ϕ =0.5. Mixture composition per volume: 3.75% CH₃OH, 11.25% O₂, 85% CO₂/N₂.



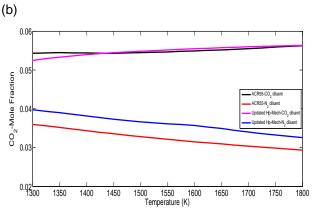
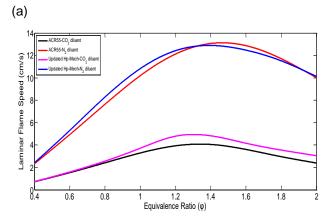


Figure 6. Mole fraction temperature profiles of: (a) CH₃OH. (b) CO₂. Here, combustion at PSR condtions is considered, at P=220 bar and ϕ =1.5. Mixture composition per volume: 7.5% CH₃OH, 7.5% O₂, 85% CO₂/N₂.

A detailed examination of the results presented in Figures 5 and 6 demonstrates three main features regarding combustion under PSR conditions. First, the fuel is fully consumed across the entire temperature range considered, for all cases studied, both in N₂ and s-CO₂ supercritical conditions. It is underlined that, for the case of s-CO₂, the CO₂ mole fraction presented in Figures 5(b) and 6(b) refers to either the production or consumption of CO2 in the process, with reference to the initial concentration of 85% CO₂ at the inlet. In particular, for lean mixtures (Figure 5(b)), the produced under s-CO₂ conditions significantly less than the produced in the presence of N₂. For rich mixtures (Figure 6(b)) the presented CO₂ for the s-CO₂ case corresponds to values of consumption of CO2 with reference to the initial 85% CO₂ concentration. The results of Figure 6(b) for rich mixtures, the s-CO2 verify that. environment also results in enhanced reduction of CO_2 , in comparison to the conventional N_2 environment.

Finally, computed laminar flame speeds of methanol-air mixtures are presented in Figure 7, for the following conditions of unburned mixture: (a) P=220 atm, $T_{un}=700$ K, and (b) P=200 atm, $T_{un}=1800$ K.



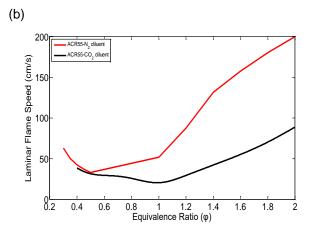


Figure 7. Laminar flame speed versus equivalence ratio for CH_3OH combustion in N_2/CO_2 , at (a) P=220 atm and $T_{un}=700$ K, (b) P=200 atm and $T_{un}=1800$ K.

The results shown in Figure 7(a) confirm that there is no substantial deviation in the predictions of laminar flame speed with the ACR55 and Updated HP-Mech mechanisms, for both N2 and CO2 dilution. Overall, laminar flame speeds in an N2 environment are higher than those in the s-CO₂ environment. In particular, for the case of unburned mixture temperature Tun=700 K, laminar flame speed is significantly higher (by up to about 200%) for all pressures (P=175-250 atm) and equivalence ratios considered (φ =0.4-2.0). On the other hand, for unburned mixture temperature T_{un}=1800 K, laminar flame speed values are comparable for N₂ and s-CO₂ dilution regarding lean mixtures (Figure 7(b)). The deviation increases as the mixture becomes increasingly richer, characterized by higher values of N₂ dilution (Figure 7(b)).

CHEMICAL ANALYSIS

The effect of N_2 and CO_2 on PSR concentration profiles and on laminar flame speed, characterized in the previous Section, is analyzed here through Rate of Production (ROP) analysis.

As shown in the previous Section, the production of CO_2 in PSR is higher for CH_3OH-N_2 mixtures; the effect is analyzed here via ROP analysis for the representative case ϕ =0.5, P=220 bar, T=1500 K. For premixed laminar flame problem, laminar flame speed has been shown to be higher for N_2 -dilution, in comparison to s- CO_2 -dilution; the effect is analyzed for the representative case ϕ =0.5, P=220 atm and T_{un} =700 K.

Tables 3 and 4 present the absolute and normalized consumption rates, respectively, of the dominant in terms of fuel consumption elementary reactions, both for N₂-dilution and s-CO₂-dilution. The data demonstrate that the most important reactions for CH₃OH consumption are R49 and R50, with their relative contribution remaining the same for the two diluents considered (Table 4). Thus, the main radicals controlling CH₃OH consumption are the oxygen radical (O) and the hydroxyl radical (OH). Further, Tables 5 and 6 present the absolute and normalized production rates, respectively, of the dominant in terms of OH production elementary reactions, both for N2dilution and s-CO₂-dilution. The two Tables illustrate that, for s-CO₂ dilution, the most important reactions for OH production are R9, R13, R33, R39 and R49; for N2 dilution, the above elementary reactions, except R33, dominate OH production.

Table 3. Absolute consumption rates for the dominant CH₃OH consumption elementary reactions (P=220 bar, T=1500 K and ϕ =0.5).

Reactions	Absolute rate (moles/cc-s)	
CH₃OH consumption	CO ₂ diluent	N ₂ diluent
$CH_3OH(+M) = > CH_3 + OH(+M) (R44)$	1.96·10 ⁻⁶	1.94·10 ⁻⁶
CH ₃ OH+O=>CH ₃ O+OH (R48)	6.65·10 ⁻⁶	6.67·10 ⁻⁶
CH ₃ OH+O=>CH ₂ OH+OH (R49)	1.00.10-4	1.01·10 ⁻⁴
CH ₃ OH+OH=>CH ₂ OH+H ₂ O (R50)	4.32·10 ⁻⁵	4.30·10 ⁻⁵

Table 4. Normalized consumption rates for the dominant CH₃OH consuming elementary reactions (P=220 bar, T=1500 K and ϕ =0.5).

Reactions		Normalized rate	
CH₃OH consumption	n	CO ₂ diluent	N ₂ diluent
CH ₃ OH(+M)=>CH ₃ +OH(+M)	(R44)	0.013	0.013
CH ₃ OH+O=>CH ₃ O+OH	(R48)	0.043	0.044
CH ₃ OH+O=>CH ₂ OH+OH	(R49)	0.656	0.658
CH ₃ OH+OH=>CH ₂ OH+H ₂ O	(R50)	0.282	0.281

Table 5. Absolute production rates for the dominant OH producing elementary reactions (P=220 bar, T=1500 K and ϕ =0.5).

Reactions		Absolute rate (moles/cc-s)	
OH production		CO ₂ diluent	N ₂ diluent
H+H ₂ O=>H ₂ +OH	(R4)	7.80·10 ⁻⁵	7.88·10 ⁻⁵
H ₂ +O=>H+OH	(R5)	1.59·10 ⁻⁵	1.61·10 ⁻⁵
O ₂ +H=>O+OH	(R9)	2.56·10-4	2.58·10 ⁻⁴
$H_2O_2(+M) => 2OH(+M)$	(R13)	1.48·10 ⁻⁴	1.47·10 ⁻⁴
CH ₂ O+O=>HCO+OH	(R18)	5.32·10 ⁻⁵	5.35·10 ⁻⁵
CO ₂ +H=>CO+OH	(R33)	1.49·10 ⁻⁴	-
H ₂ O+O ₂ =>OH+HO ₂	(R39)	1.31.10-4	1.31·10 ⁻⁴
CH ₃ OH+O=>CH ₂ OH+OH	(R49)	1.00.10-4	1.01·10 ⁻⁴

Table 6. Normalized production rates for the dominant OH producing elementary reactions (P=220 bar, T=1500 K and φ =0.5).

Reactions		Normalized rate	
OH production		CO ₂ diluent	N ₂ diluent
H+H ₂ O=>H ₂ +OH	(R4)	0.083	0.098
H ₂ +O=>H+OH	(R5)	0.017	0.02
O ₂ +H=>O+OH	(R9)	0.271	0.322
$H_2O_2(+M) => 2OH(+M)$	(R13)	0.157	0.183
CH ₂ O+O=>HCO+OH	(R18)	0.057	0.067
CO ₂ +H=>CO+OH	(R33)	0.158	-
H ₂ O+O ₂ =>OH+HO ₂	(R39)	0.139	0.163
CH ₃ OH+O=>CH ₂ OH+OH	(R49)	0.107	0.126

Analysis of the present results indicates that, for s-CO₂ dilution, the absolute total production rate of CO₂ is $3.01\cdot10^{-4}$ moles/cc-s, and $1.59\cdot10^{-4}$ moles/cc-s for the N₂ dilution.

$$CO+OH=>CO_2+H$$
 (R32)

Regarding CO_2 consumption, it is noted that, for s- CO_2 dilution, consumption is dominated by the contribution of elementary reaction R33, yielding a high total consumption rate of 1.49·10⁻⁴ moles/cc-s. For N_2 dilution, the total consumption rate is smaller by nearly two orders of magnitude, equal to 6.33·10⁻⁶ moles/cc-s; this results in a CO_2 concentration higher than that of s- CO_2 dilution by nearly a factor of two.

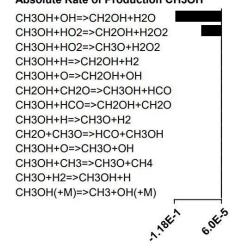
$$CO_2+H=>CO+OH$$
 (R33)

Next, the analysis of the laminar flame case (φ =0.5, P=220 atm, T_{un}=700 K) is presented. Figure 8 presents the absolute consumption rates of the consumption dominant CH₃OH elementary reactions at conditions of φ =0.5, P=220 atm, Tun=700 K, close to the center of the computational (x=0.1)domain considered cm). Figure 8 demonstrates that the dominant radical for CH₃OH consumption is OH, via elementary reaction R50:

 $CH_3OH + OH = CH_2OH + H_2O$ (R50)

The total absolute rate of CH_3OH consumption is an order of magnitude smaller in the case of the CH_3OH -s- CO_2 mixture in comparison to the CH_3OH - N_2 mixture (Figure 8).

(a) Absolute Rate of Production CH3OH



(b)

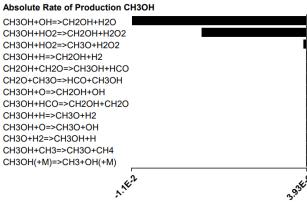


Figure 8. Absolute consumption rates for the dominant CH_3OH elementary reactions, for (a) CH_3OH-N_2 mixture, (b) $CH_3OH-s-CO_2$ mixture (ϕ =0.5, P=220 atm, and T_{un} =700 K), at axial position x=0.1 cm.

Figure 9 presents the absolute production rates of the dominant OH producing elementary reactions for the two cases investigated (N₂, s-CO₂ dilution). In both cases, the most important reaction contributing to the production of OH is the following:

$$H_2O_2 (+M) => 2OH (+M)$$
 (R13)

The absolute rate of OH production in R13 is $2.18\cdot10^{-1}$ moles/cc-s for the case of the CH₃OH-N₂ mixture, while it is $1.98\cdot10^{-2}$ moles/cc-s for the CH₃OH-s-CO₂ mixture (an order of magnitude lower).

The higher rate of OH production for the CH_3OH-N_2 mixture is related to the higher production rate of H_2O_2 , which is produced mainly through the following elementary reactions:

$$CH_3OH + HO_2 => CH_2OH + H_2O_2$$
 (R52)

$$2HO_2 \Rightarrow H_2O_2 + O_2$$
 (R26)

$$CH_2O + HO_2 => HCO + H_2O_2$$
 (R22)

The total absolute rate of H_2O_2 production is $1.17 \cdot 10^{-1}$ moles/cc-s for the CH_3OH-N_2 mixture, and is an order of magnitude higher than the respective rate for the $CH_3OH-s-CO_2$ mixture $(1.53 \cdot 10^{-2}$ moles/cc-s).

The higher rate of H_2O_2 production in the CH_3OH-N_2 mixture should be associated with the higher production rate of HO_2 , which is produced mainly through the following elementary reactions:

$$CH_2OH + O_2 => CH_2O + HO_2$$
 (R1)

$$HCO + O_2 \Rightarrow CO + HO_2$$
 (R34)

The total absolute rate of HO_2 production is $2.79 \cdot 10^{-1}$ moles/cc-s for the CH_3OH-N_2 mixture, and is an order of magnitude higher than the corresponding rate of the $CH_3OH-s-CO_2$ mixture, which is $2.84 \cdot 10^{-2}$ moles/cc-s.

The pathway analyzed above leads to a higher laminar flame speed in the case of the CH_3OH-N_2 mixture (see Figure 7(a)).

(a)

Absolute Rate of Production OH H2O2(+M)=>2OH(+M) CH3OH+OH=>CH2OH+H2O CH2O+OH=>HCO+H2O CO+OH=>CO2+H OH+HO2=>H2O+O2 H2+OH=>H+H2O HO2+H=>2OH O2+H=>O+OH CH3OH+O=>CH2OH+OH CH2O+O=>HCO+OH 2OH(+M)=>H2O2(+M) H+H2O=>H2+OH CH3OH+O=>CH3O+OH CH2OH+OH=>H2O+CH2O H+OH+M=>H2O+M CO2+H=>CO+OH CH3OH(+M)=>CH3+OH(+M) H2+O=>H+OH O+OH=>O2+H CH3+OH(+M)=>CH2OH+H(+M) H+OH=>H2+O HCO+H2O=>CH2O+OH H2O+O2=>OH+HO2 20H=>H02+H

(b)

Absolute Rate of Production OH

H2O2(+M)=>2OH(+M) CH3OH+OH=>CH2OH+H2O CH2O+OH=>HCO+H2O CO+OH=>CO2+H OH+HO2=>H2O+O2 H2+OH=>H+H2O HO2+H=>20H 02+H=>0+0H CH3OH+O=>CH2OH+OH CH2O+O=>HCO+OH 2OH(+M)=>H2O2(+M) CH3OH+O=>CH3O+OH H+H2O=>H2+OH CO2+H=>CO+OH CH2OH+OH=>H2O+CH2O H+OH+M=>H2O+M CH3OH(+M)=>CH3+OH(+M) H2+O=>H+OH HCO+H2O=>CH2O+OH H2O+O2=>OH+HO2 O+OH=>O2+H H+OH=>H2+O CH3+OH(+M)=>CH2OH+H(+M) 20H=>H02+H

Figure 9. Absolute production rates for the OH-producing elementary reactions for (a) CH_3OH-N_2 mixture, (b) $CH_3OH-s-CO_2$ mixture (ϕ =0.5, P=220 atm, and T_{un} =700 K), at axial position x=0.1cm.

CONCLUSIONS

The aim of the present study has been the comprehensive computational investigation of CH₃OH combustion under CO₂ supercritical conditions (s-CO₂). To this end, an approach consisting of the following steps has been undertaken: (a) assessment of a reduced order chemical kinetic mechanism, namely, ACR55 of Pichler & Nilsson (2018), consisting of 18 species and 55 irreversible reactions, against experimental data of: (i) laminar flame speeds, (ii) ignition delay times, and (iii) speciation data from JSRs, for a wide range of conditions, including high pressures. The results of the ACR55 mechanism have been also evaluated against the computational results of the Updated HP-Mech of Wang et al. detailed mechanism (2022), consisting of 131 species and 899 reversible reactions. Also, the accuracy of computational results has been characterized by comparing the relative error of the ACR55 mechanism results with experiments and the corresponding relative difference with the Updated HP-Mech. (b) Investigation of the effect of CO₂ as diluent for combustion at PSR conditions and premixed laminar flame by considering: (i) conventional combustion with N₂ as diluent, and (ii) combustion with s-CO2 as diluent, at conditions representative of gas turbine and marine dual-fuel engine operation. (c) Identification of dominant pathways by means of ROP analysis.

The main findings of the present work can be summarized as follows:

- Combustion at PSR conditions: The two mechanisms produce comparable results in the entire range of conditions investigated. The fuel is fully consumed for all cases With respect to the studied. concentration of 85% CO2, for lean and stoichiometric mixtures, the concentration of the produced CO2 in the case of s-CO2 as diluent is lower in comparison to that of N_2 dilution. For rich mixtures, also with respect to the initial concentration of 85% CO₂, the combustion at s-CO₂ environment results in values of consumption of CO2 which verify the reduction of CO₂ emissions in comparison to the ones of N₂ dilution.
- ii. Premixed laminar flames: For a wide variation of pressure (P=175-250 atm), for T_{un}=600 K, 700 K, the laminar flame speed is significantly higher (about 200%) for N₂ dilution, for all stoichiometries considered (φ=0.4-2.0). For T_{un}=1800 K and lean mixtures, the laminar flame speed is higher for N₂ dilution, however the differences are milder; for rich mixtures,

the laminar flame speed is substantially higher for N_2 dilution.

The important effects of CH₃OH combustion at s-CO₂ conditions have been interpreted by means of ROP analysis.

The present work constitutes an initial approach to understanding, from a fundamental basis, the complex phenomenon of combustion at CO₂ supercritical conditions. The outcome of the present investigation can be used as a backbone for a deeper understanding of combustion at extreme conditions.

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